

These instructions explain how to replace blade seals in the field.

- 1) Open damper. Energize the actuator, or disconnect actuator linkage so blade will remain open. Warning: Damper may close if actuator is de-energized.
- 2) Scrape existing seal from frame perimeter using a putty knife or similar scraper. Solvent rinse the frame stop area to remove any dirt, oil or contaminant.
- 3) Replacement seal is either approximately square or "D" shaped. The flat surface of seal is to be oriented against the rolled bar stop and is to be located along perimeter. See Figure 1.

- 4) Apply a 1/8 in. bead of Tremco Spectrem 1 adhesive sealant to either the rolled bar or to the seal. See figure 1.
- 5) Install seal in place. Cut to length so seal ends abut the blade in open position.
- 6) Close blade. The will hold seal in place. Allow 24 hours for complete curing.

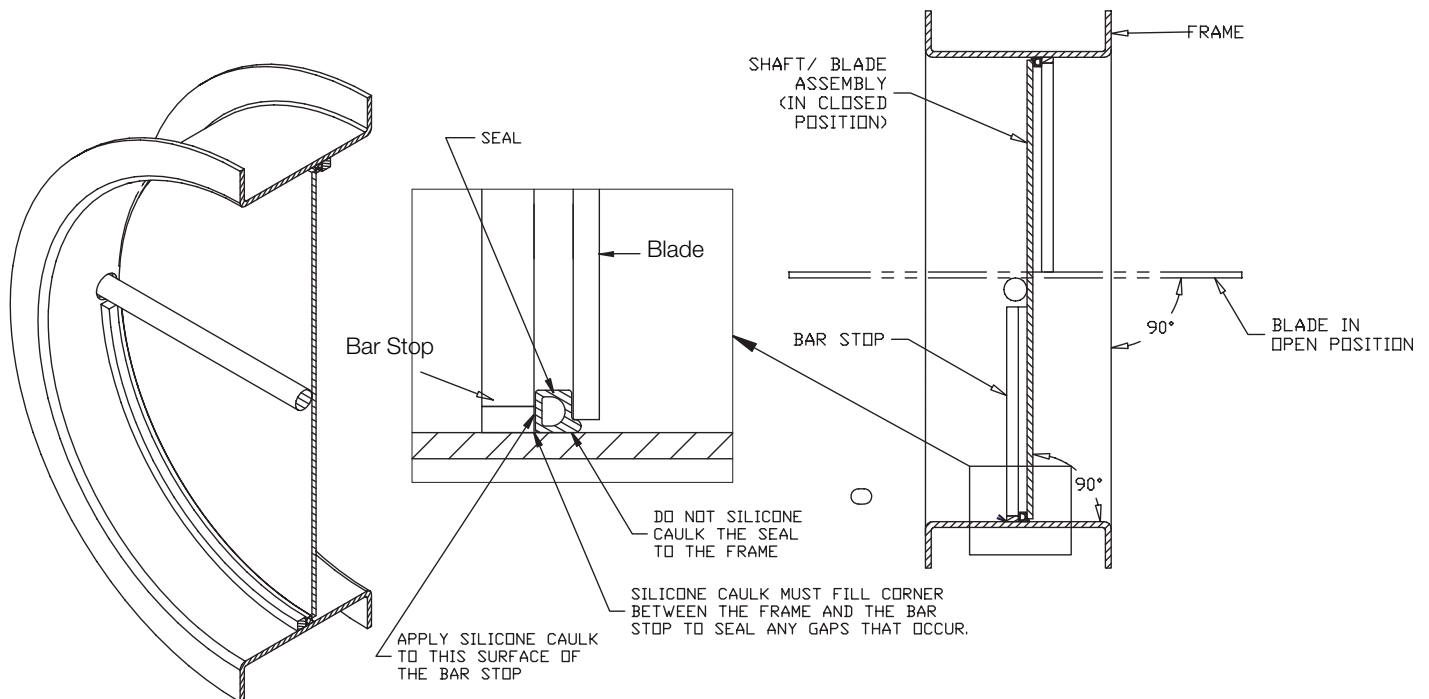


Figure 1